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wherein a sectional profile of said radial interior surface comprises two concave side portions, each being defined by a respective center and a respective radius of curvature, and

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18. The mold of claim 16, wherein said convex surface tangent has a radius of curvature ranging from about 20 mm to about 150 mm.

19. The mold of claim 16, wherein said at least one circumferential groove corresponds to a central rib centered on an equatorial plane of the mold.